



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D5301-1
Job Sheet 174486

Part No: D5301-1

Job Qty: 30 ea

Part Name: GHL Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-08-24 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/3/18	0.00	0.00	Start Up Machining-3		JB 18-03-28
100	Hardinge	30 pcs		4/4/18	0.00	20.74	Hardinge		JB 18-03-28
110	QC	30 pcs		4/4/18	0.00	0.00	QC2 Machining-3		JB 18-03-28
120	QC	30 pcs		4/4/18	0.00	0.00	QC8 Machining-3		JB 18-03-28
130	Packaging	30 pcs		4/4/18	0.00	0.00	Packaging3-2		APR 01 2018
140	QC21-SA	30 Ea		4/4/18	0.00	0.00	QC21		APR 02 2018

Part Op 100 - Machine as per folio FB
Descriptions: 130 - LOCATION : FP001

DAS
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	3.3750 ft (.1125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	7	43	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 8:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; text-align: center;"> <tr> <td style="width:15%;">Skid-tube</td> <td style="width:15%;">Cross tube</td> <td style="width:15%;">Water Jet</td> <td style="width:15%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td></td> <td>Supplier</td> <td></td> </tr> </table>				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab		Supplier																														
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Date : _____	Step #: _____	MRB (QSI042) Approval																																																
Description: _____		Completed By																																																
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S056113 Part: D5301-1 Job No: 174486 Serial No/ Batch: S056113 Revision: Inspector: Date: 03/28/18		Lead hand / Supervisor Approval Verification																																																
		QC / QA Coordinator Approval																																																
		<table style="width:100%; font-size: 8px;"> <tr> <td style="width:15%;">Environment</td> <td style="width:15%;">N</td> <td style="width:15%;">r Loss/Surge</td> <td style="width:15%;">Positioned Wrong</td> </tr> <tr> <td>Design</td> <td>Of</td> <td>, Program</td> <td>Outside Dimensions</td> </tr> <tr> <td>Doc/Data</td> <td>Off</td> <td></td> <td>Over/Under tolerance</td> </tr> <tr> <td>Equip/Tooling</td> <td>Sup</td> <td></td> <td>Part Incorrect</td> </tr> <tr> <td>Handling/Pre</td> <td>Trail</td> <td></td> <td>Part Lost/Missing</td> </tr> <tr> <td>Material</td> <td>Use f</td> <td></td> <td>Part Moved</td> </tr> <tr> <td>Internal Transport</td> <td>Poor Information</td> <td></td> <td>Drawing</td> </tr> <tr> <td>Tribal Knowledge</td> <td>Rushing</td> <td></td> <td>Finish</td> </tr> <tr> <td>LOA</td> <td>Product Improvement</td> <td></td> <td>Misread</td> </tr> <tr> <td>Substation</td> <td>Process Improvement</td> <td></td> <td>Turning Sequence</td> </tr> <tr> <td>Past Expiry Date</td> <td>Manufacturing Process</td> <td></td> <td></td> </tr> <tr> <td>Misidentified</td> <td>Past Due</td> <td></td> <td></td> </tr> </table>			Environment	N	r Loss/Surge	Positioned Wrong	Design	Of	, Program	Outside Dimensions	Doc/Data	Off		Over/Under tolerance	Equip/Tooling	Sup		Part Incorrect	Handling/Pre	Trail		Part Lost/Missing	Material	Use f		Part Moved	Internal Transport	Poor Information		Drawing	Tribal Knowledge	Rushing		Finish	LOA	Product Improvement		Misread	Substation	Process Improvement		Turning Sequence	Past Expiry Date	Manufacturing Process			Misidentified	Past Due
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					